

Date: Wednesday, 30/07/2008 12:54:54 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CROSSBOLT SPACER
Job Number	: 40830		
Estimate Number	: 11010		
P.O. Number	:	Part Number	: D2649
This Issue	: 30/07/2008 S.O. No. :	Drawing Number	: D2649 REV B1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: B1
Previous Run	: 39883	Material	:
Written By	: <u>2008.07.30</u>	Due Date	: 06/08/2008 Qty: 100 Um: Each
Checked & Approved By	:		
Comment	: Est F 02.03.26 Added turning on Cobra NG		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M6061T6T0375W058	6061-T6 RD Tube .375 x .058W
-----	------------------	------------------------------



Comment: Qty.: 0.2975 f(s)/Unit Total : 29.7465 f(s)

6061-T6 Tube .375 x .058W

Material: 6061-T6 or 5052-H32, 0.375" Dia X 0.058" Wall

J.F. 08/08/01

Batch M108380

(120)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL

Machine as per folio on cobra machine.

J.F. 08/08/01 (120)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/08/01 (120)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

KQ 08/08/01 (120)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: BARCLAY

J.F. 08/08/01 (120)

6.0	QC21	FINAL INSPECTION W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION W/O RELEASE

D 08/05/08 (120)

Job Completion



MF 08-08-05

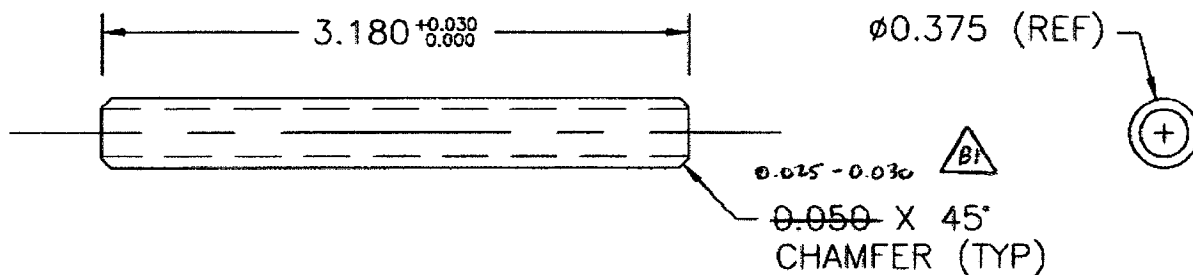




DESIGN <i>DMS</i>	DRAWN BY <i>KE</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>DMS</i>	APPROVED <i>BW</i>	DRAWING NO. D2649	REV. B SHEET 1 OF 1
DATE 98.01.14		TITLE CROSS BOLT SPACER	SCALE 1:1
A	97.03.25	NEW ISSUE	
B	98.01.14	3.180 WAS 3.230, ADD CHAMFER	
B1	<del>CP</del> 02.06.13	REDUCE CHAMFER PER TSR 1246	

RELEASED  
98.01.20 DS

*w/o 40830*



MATERIAL: 6061-T6 (WW-T-700/6) OR 5052-H32 (WW-T-700/4)  
0.375 DIA 0.058 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED